

Nammo



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Innovative Small Launcher

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13th Reinventing Space Conference
11 November 2015, Oxford, UK

- The market for small satellites is expected to increase substantially in the coming years, but there is little capacity to launch them dedicatedly and affordably
- Based on market analyses the range up to 50 kg payload capacity can be considered the “sweet spot” for a small satellites launcher
- Need for Affordable and dedicated launcher for small satellites
- Launch costs of less than €50,000 per kg of payload are required in order to compete with piggy-back ride shares

- Competition under way (not operational yet)
 - USA (SuperStrypi, Aerojet Rocketdyne; LauncherOne, Firefly, Virgin Galactic; Lynx, XCOR; ALASA, DARPA),
 - New Zealand (Electron, Rocket Lab Ltd.)
 - India (Reusable Launch Vehicle, ISRO)
 - Europe: UK (Skylon, Reaction Engines Ltd.), Switzerland (SOAR, S3), France (Eole, CNES), Spain (Arion, PLD Space), Norway (North Star, Nammo/Andøya Space Centre)
- Focus competition is on payload launch ranges 1-10 kg or 100kg+
- No focus on the range up to 50 kg payload capacity

- Aiming for commercial launch prices of less than 50,000 €/kg for a payload capacity of up to 50 kg, the total maximum cost for a launch shall be below 2.5 M€. This target cost drives the design, construction, and operation of the launcher

- **Major challenge requires a cost effective design approach**

- SMAll Innovative Launcher for Europe” SMILE project
- Horizon 2020 work programme for three years
- Grant Agreement preparation phase with European Commission



- Objectives SMILE:
 - To design a concept for an innovative, cost-effective European launcher for small satellites
 - To design a Europe-based ground facility for small launcher, based on the evolution of the existent sounding rocket launch site at Andøya Space Center
 - To increase the Technology Readiness Level (TRL) of critical technologies for low-cost European launchers
 - To develop prototypes of components, demonstrating this critical technology
 - To create a roadmap defining the development plan for the small satellites launcher system from a technical, operational and economical perspective

- SMILE will enhance innovative technologies:
 - Hybrid engine technology
 - Liquid engine technology with transpiration cooling
 - Advanced low-mass and low-cost materials
 - Series production of low-cost composite structures
 - Printing technology for low-cost metal components
 - Advanced, reliable COTS technology for miniaturised, low-power avionics
 - Europe-based launch facility
- Focus on novel hybrid and liquid rocket engine technologies in this presentation

- Focus on novel hybrid and liquid rocket engine technologies in this presentation
- SMILE objectives for critical engine technology development:
 - To perform a trade-off between two propulsion technologies
 - To design the architecture of the launcher's propulsion modules based on the requirements
 - To generate the detailed design of the propulsion modules
 - To select technology for low-cost advanced engine parts
 - To produce prototypes of the selected engine parts
 - To conduct firing tests of the liquid engine

- Unitary Motor UM design by Nammo Raufoss AS:
 - Oxidizer: Hydrogen Peroxide (H₂O₂)
 - Fuel: Hydroxyl-Terminated Polybutadiene (HTPB) rubber
- 2 phases for UM development and test
 - 1. Heavy-Wall Unitary Motor HWUM (Completed fall of 2014)
 - 2. Flight Weight Unitary Motor FWUM (November 2015)

Property	HWUM	FWUM
Total impulse	750 kNs	980 kNs
Outer diameter	305 mm (12 in.)	356 mm (14 in.)
Burn duration	25 s	35 s
Dry mass (without consumed fuel)	>280 kg	<100 kg
Consumed fuel mass	< 50 kg	> 60 kg
Consumed oxidizer mass	~270 kg	~380 kg



- Demonstration launch of single FWUM is planned for the fall 2016 onboard prototype Nucleus sounding rocket (>100 km altitude) from Andøya Space Center
- Attractive properties for a small launcher:
 - Self-ignition increasing engine start reliability and enabling an unlimited restart capability
 - Wide range throttling with limited performance losses
 - Green life cycle and exhaust properties
 - Solid inert fuel and high-density green storable oxidizer
 - High engine combustion efficiency, performance and stability
 - Simplicity of a single circular port and single feedline configuration
 - Low development and operational costs

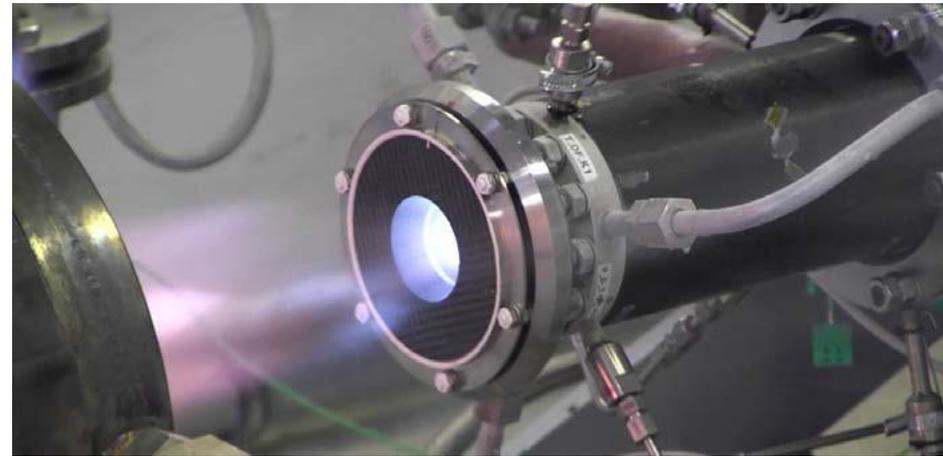
- Similar approach (clustering of UM) in SMILE:
 - Cost reduction by volume production
 - Higher reliability by automated production
- Design and sizing of:
 - Fluid feeding system
 - Performances (thrust, specific impulse, weight and size envelope)

Rocket stage	Motorization	Indicative impulse
Nucleus	1x Unitary Motor 1	 Thrust: 28 kN Burn time: 35 s Total impulse: 1 MNs
Aurora	4x Unitary Motor 1	 Thrust: 114 kN Burn time: 35 s Total impulse: 4 MNs
Borealis*	7x Unitary Motor 2	 Thrust: 450 kN Burn time: 64 s Total impulse: 30 MNs
Corona*	1x High Performance Hybrid Motor	 Thrust: 5 kN Burn time: 70 s Total impulse: 0.35 MNs

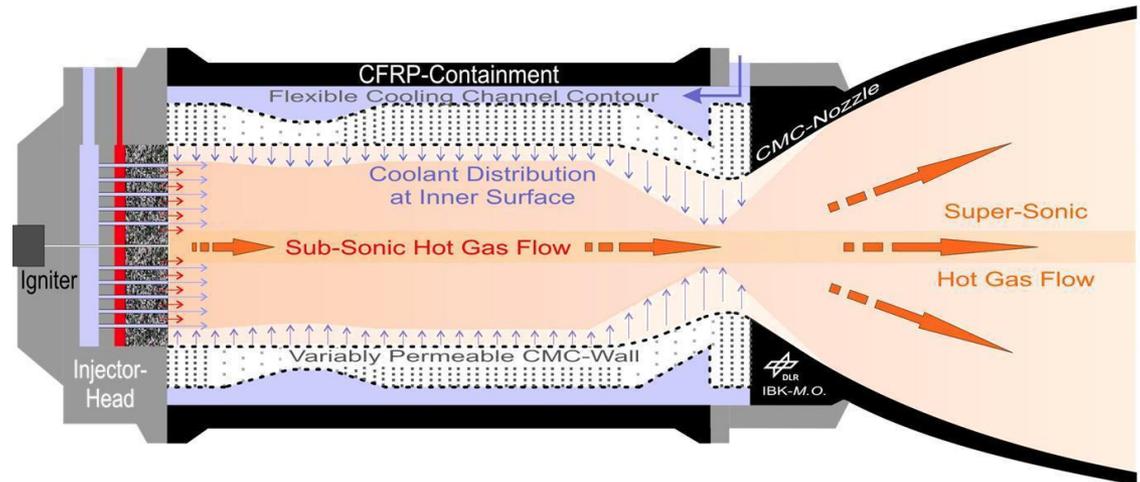
*The characteristics of the stages Borealis and Corona will depend on the flight performance of the Nucleus and later on, the Aurora stages.



- High performance, reliable technology, variable thrust-levels and easily re-ignited
- Liquid engine design by DLR (LOX/LH2 heritage)
- In SMILE combination of LOX/kerosene propellants is considered favourable:
 - High-density
 - Low cost
 - World wide available
 - Easy storage and refuelling
 - Green propellants



- LOX/LH2 design approaches could be transferred to LOX/kerosene operation considering a clustered design with multiple sub-scaled engines
- Engine development focusses on
 - Ceramic design instead of ITAR-controlled metal alloys for combustion chamber
 - Transpiration cooling



- Reusability advantage for
 - Ceramic matrix composites (CMC) over metallic alternatives when thermally cycled without degradation → improved engine life
 - Transpiration cooling (selected by P&W to fulfil NASA req. of 100-time engine reusability in the 60s)
- Reduction in engine's structural weight by use of
 - Low cost 3-D printed components
 - Carbon-Fiber-Reinforced Plastic (CFRP) housing structures
 - Application of SLM techniques (hollow sections)
- In SMILE: Hot firing tests of LOX/kerosene at PLD Space (Spain) → TRL target: 5/6

- Need for small launcher
- Challenge to become cost efficient
- SMILE project will take up this challenge using a cost-effective design approach

- For hybrid rocket engine development :
 - Low life-cycle cost of the hybrid technology
 - simple architecture
 - non-toxicity, inertness and the availability of the propellants
 - overall low development and operational costs
 - Clustering of unitary propulsion elements (Unitary Motor)
 - higher volume production for each component
 - automated production leading to a better reliability of the product

- For liquid rocket engine development:
 - Potential for reuse (engine is expensive part)
 - ceramic materials
 - transpiration cooling technique
 - Reduced engine weight
 - reliable low cost 3-D printed components
 - potential use of CFRP housing structures
 - application of SLM techniques (hollow sections)
- Combination of hybrid and liquid propulsion technology will allow the use of the right technology at the right place to offer the required performance at the lowest price possible → Trade-off between performance, launch objectives and cost for selection

Thank you for your attention!

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